



Rev. 03-13-2020

Rake Return Pivot Repair

Part No. **PPP-RRPR** – pkg of 1



Remove power before removing spring tube assembly.
Wear safety glasses while carefully removing spot welds from egged-out pivot bearing holder with a suitable hand-held grinder.

After removal of old bearing holder, smooth rake shaft flange surface for flush fit of pivot repair – see image above right.

For best results clamp Drill Guide # PPP-RRDG (image right) into position to drill two 5/16" mounting holes in rake shaft flange.

Secure two 5/16" mounting bolts then reinstall spring tube assembly.



Rev.03-13-2020

Rake Return Pivot Repair

Part No. **PPP-RRPR** – pkg of 1



Remove power before removing spring tube assembly.
Wear safety glasses while carefully removing spot welds from egged-out pivot bearing holder with a suitable hand-held grinder.

After removal of old bearing holder, smooth rake shaft flange surface for flush fit of pivot repair – see image above right.

For best results clamp Drill Guide # PPP-RRDG (image right) into position to drill two 5/16" mounting holes in rake shaft flange.

Secure two 5/16" mounting bolts then reinstall spring tube assembly.



Rev. 03-13-2020

Rake Return Pivot Repair

Part No. **PPP-RRPR** – pkg of 1



Remove power before removing spring tube assembly.
Wear safety glasses while carefully removing spot welds from egged-out pivot bearing holder with a suitable hand-held grinder.

After removal of old bearing holder, smooth rake shaft flange surface for flush fit of pivot repair – see image above right.

For best results clamp Drill Guide # PPP-RRDG (image right) into position to drill two 5/16" mounting holes in rake shaft flange.

Secure two 5/16" mounting bolts then reinstall spring tube assembly.



Rev.03-13-2020

Rake Return Pivot Repair

Part No. **PPP-RRPR** – pkg of 1



Remove power before removing spring tube assembly.
Wear safety glasses while carefully removing spot welds from egged-out pivot bearing holder with a suitable hand-held grinder.

After removal of old bearing holder, smooth rake shaft flange surface for flush fit of pivot repair – see image above right.

For best results clamp Drill Guide # PPP-RRDG (image right) into position to drill two 5/16" mounting holes in rake shaft flange.

Secure two 5/16" mounting bolts then reinstall spring tube assembly.



Rev. 03-13-2020

Rake Return Pivot Repair

Part No. **PPP-RRPR** – pkg of 1



Remove power before removing spring tube assembly.
Wear safety glasses while carefully removing spot welds from egged-out pivot bearing holder with a suitable hand-held grinder.

After removal of old bearing holder, smooth rake shaft flange surface for flush fit of pivot repair – see image above right.

For best results clamp Drill Guide # PPP-RRDG (image right) into position to drill two 5/16" mounting holes in rake shaft flange.

Secure two 5/16" mounting bolts then reinstall spring tube assembly.



Rev.03-13-2020

Rake Return Pivot Repair

Part No. **PPP-RRPR** – pkg of 1



Remove power before removing spring tube assembly.
Wear safety glasses while carefully removing spot welds from egged-out pivot bearing holder with a suitable hand-held grinder.

After removal of old bearing holder, smooth rake shaft flange surface for flush fit of pivot repair – see image above right.

For best results clamp Drill Guide # PPP-RRDG (image right) into position to drill two 5/16" mounting holes in rake shaft flange.

Secure two 5/16" mounting bolts then reinstall spring tube assembly.

