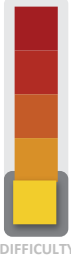




# Installation Instructions

<b>PART NUMBER</b>	<b>158-0406</b>	
<b>PART DESCRIPTION</b>	<b>RECOVERY TANK FILTER ASSEMBLY</b>	
<b>REV DATE</b>	<b>9/13/2006</b>	
<b>MACHINE MODELS</b>	<b>KW / ION B/ ION SPORT / KPLUS B</b>	

<b>TOOLS NEEDED</b>	<b>PARTS</b>
Phillip Screwdriver	
<b>TECHNICAL NOTE</b>	
Please thoroughly read the instructions prior to performing the installation of this assembly. To avoid any potential problems, if at any time during the process you have a question, stop and contact our Tech Support department at the numbers listed below.	

## STEPS

1. Remove the screws securing the recovery tank top cover to the tank.
2. Remove the top plate of recovery tank. It may be necessary to pry the top plate up with a screwdriver.
3. If replacing the gasket, remove it and clean the silicone around the opening.
4. Remove the old filter from inside of the Recovery tank and discard.
5. Take the new recovery tank filter and install into the slot of the tank with the 'cut out' portion of the filter facing up.
6. If installing a new gasket, put a small bead of silicone around the perimeter of the opening and place the gasket into position aligning the holes in the gasket with the plate mounting screw holes.
7. Reinstall the top plate using the mounting screws and tighten them into place.

