



Installation Instructions

PART NUMBER	158-8404D	 DIFFICULTY
PART DESCRIPTION	PERISTALTIC CLEANER PUMP KIT	
REV DATE	4/21/2020	
MACHINE MODELS	ALL MODELS USING THE PERISTALTIC CLEANER PUMP	

TOOLS NEEDED	PARTS
Phillips Screwdriver Flathead Screwdriver	1 - 154-0860A Peristaltic Cleaner Pump assy. 1 - 154-0861B Norprene Tubing 4 - 153-2035 Rivet Washer
TECHNICAL NOTE	
<p>Please thoroughly read the instructions prior to performing the installation of this assembly.</p> <p>To avoid any potential problems, if at any time during the process you have a question, stop, and contact our Tech Support department at the numbers listed below.</p>	

STEPS



Within USA - 1-800-280-2695
 Outside USA - +1 863-734-0200
www.kegel.net
 E-Mail: tech@kegel.net

Rev. 9/20



1. Disconnect power from the lane machine and lay it down in the operating position.
2. Open the oil compartment lid and the splash guard assembly.
3. Disconnect the fittings on both ends of the existing Norprene tubing. Make note of which fitting goes to which connector.
4. Unscrew the 4 fasteners that mount the cleaner pump assembly to the motor. Remove the old cleaner pump and set aside.
5. Locate the new Peristaltic cleaner pump from the kit and replace it back onto the motor using the new washers in the kit between the pump and the motor assembly on each of the 4 screws. DO NOT over tighten the mounting screws.
6. By replacing the tubing, you will generate more volume of cleaner and will have to be adjusted. Apply power to the machine and perform a Cleaner Pump calibration.