





Installation Instructions



PART NUMBER	154-0861B	
PART DESCRIPTION	NORPRENE TUBING	
REV DATE	1/30/2020	
MACHINE MODELS	ALL MODELS	

TOOLS NEEDED	PARTS
Phillips Screwdriver Flathead Screwdriver	
TECHNICAL NOTE	
Please thoroughly read the instructions prior to performing the installation of this assembly. To avoid any potential problems, if at any time during the process you have a question, stop, and contact our Tech Support department at the numbers listed below.	

STEPS

1. Disconnect power from the lane machine and lay it down in the operating position.
2. Disconnect the fittings on both ends of the existing Norprene tubing.
3. Remove the 4 screws that hold the cleaner pump to the motor assembly.
4. Separate the two pieces of the cleaner pump. Remove and dispose of the old Norprene tubing.
5. Place the new Norprene tubing evenly into either portion of the pump assembly.
6. Take the other side of the cleaner pump assembly and press the two sides together without pinching the tubing in between the two pieces. (The key on top will help in this procedure, view the video with the QR code).
7. Once together, replace it back onto the motor assembly and fasten down into place with your fingers. Then using a screwdriver, tighten the rest of the way being careful to not overtighten.
8. By replacing the tubing, you will generate more volume of cleaner and will have to be adjusted. Apply power to the machine and perform a Cleaner Pump calibration.



Within USA - 1-800-280-2695
Outside USA - +1 863-734-0200
www.kegel.net
E-Mail: tech@kegel.net

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