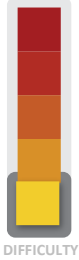




# Installation Instructions

<b>PART NUMBER</b>	<b>164-8212</b>	
<b>PART DESCRIPTION</b>	<b>FELT KIT FLEX/WALKER</b>	
<b>REV DATE</b>	<b>11/15/2022</b>	
<b>MACHINE MODELS</b>	<b>FLEX AND FLEX WALKER</b>	

<b>TOOLS NEEDED</b>	<b>PARTS</b>
2 Part Marine Epoxy 3M Spray adhesive	164-8212 FELT KIT FLEX/WALKER
<b>TECHNICAL NOTE</b>	
Please thoroughly read the instructions prior to performing the installation of this assembly. To avoid any potential problems, if at any time during the process you have a question, stop, and contact our Tech Support department at the numbers listed below.	

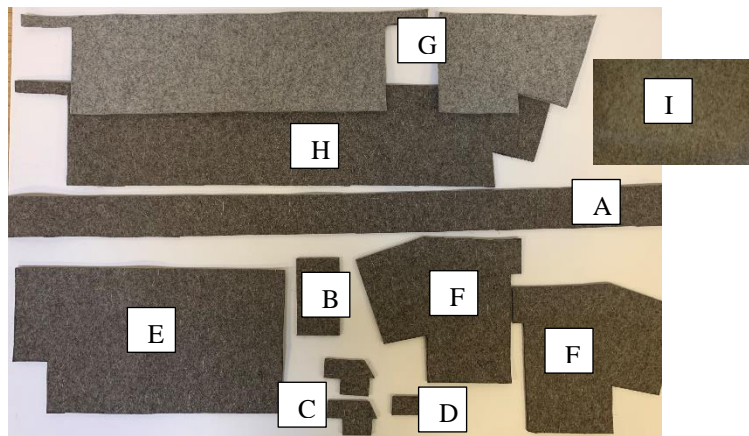


Within USA - 1-800-280-2695  
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Rev. 9/20



<u>LETTER</u>	<u>LOCATION</u>	<u>QTY.</u>
A	Rear Drive Shaft Assembly	1
B	Pindeck Treatment Drip Tray	1
C	Oil Head Drip Tray – Left and Right	2
D	Pindeck Treatment Tip Assembly	1
E	Splash Guard for Oil Pump Assembly	1
F	Sub Tank Assemblies	2
G	Cleaner Supply Tank – Upgraded Cleaning System	1
H	Cleaner Supply Tank – Standard Cleaning System	1
I	Sub Tank Guard – Upgraded Tanks and 2019 Flex machines and above	1



**SURFACE PREPERATION:**

Ensure the surface that the felt piece will be applied to is 100% clean and free of moisture.

**INSTALLATION FOR LETTER A - E:**

Using 3M Spray adhesive (pick up at any home improvement store), spray the area of the machine that the felt piece will be going on. Also, spray the side of the felt that will be sticking to the surface and allow 2-3 minutes for the sides to get tacky.

Firmly press the new felt piece into place.

**INSTALLATION FOR LETTER F-G:**

Either a Hot Glue gun or a two-part marine epoxy can be used to attach the felt pieces to the polyethylene tanks. Clean the tank thoroughly and ensure that the surface is 100% free of moisture.

Apply the glue or epoxy evenly over the felt assembly and firmly press onto the tank assemblies. Let dry according to directions of the manufacturer of the glue or epoxy.