

Rev.02-10-2020

Automatic Out of Range Hook Replacement Part No. **PPP-HR**

After installing *Hook Replacement*, manually engage gear box clutch and rotate to approximately 40-45 degrees watching for *Hook* decent movement (over spacer) to end.





At 40-45 degrees, hook should fully rest on top of spacer as shown in image above left.

Carefully place your forefinger on top of *Hook* - then press downward towards spacer. When continued downward movement is detected, remove *Hook* and using bench grinder, carefully remove small amount of material from inside (image above right) of *Hook*. If necessary, repeat procedure until *Hook* fully rests on top of spacer.



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