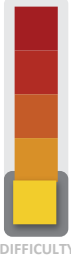




Installation Instructions

PART NUMBER	154-8964	
PART DESCRIPTION	KICK UP WHEEL KIT	
REV DATE	11/17/2004	
MACHINE MODELS	ALL SILVER FRAMED MACHINES	

TOOLS NEEDED	PARTS
Snap Ring Pliers	
TECHNICAL NOTE	
Please thoroughly read the instructions prior to performing the installation of this assembly. To avoid any potential problems, if at any time during the process you have a question, stop and contact our Tech Support department at the numbers listed below.	

STEPS

1. Remove power from the machine.
2. Open the Oil Compartment Lid. Locate the three sets of bolts that mount the LDS blocks to the frame.
3. Loosen and remove the six bolts (2 in each block) that hold the blocks to the frame. Discard the bolts, new bolts are provided with the kit (save the washers).
4. Your kit includes 3 shims, one of the shims is larger than the other two. This larger shim is for the center LDS block. Place a shim between each block and the frame (2 small shims on the outside blocks and the larger shim for the center). Slide a washer on each new bolt and then slide bolts through frame and shim, and tighten into the LDS block. Make sure all bolts are securely fastened.
5. Next you will need to remove the snap rings from both ends of the LDS shaft (make sure the spring stays on the shaft on the 7-pin side). After removing the snap rings, slide both old Kick-up wheels off the shaft (one on each end).





Installation Instructions

6. Slide one of the NEW Kick-up wheels on each end of the shaft until they stop. Place a new snap ring (provided with kit) on each shaft. Make sure snap rings are secure in the snap ring groove on the shaft.



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