



INSTALLATION INSTRUCTIONS

PART NUMBER	164-8617
PART DESCRIPTION	BUFFER BELT IDLER KIT
REV DATE	4/10/20
MACHINE MODELS	FLEX



Basic knowledge of the lane machine including mechanical and electrical

TOOLS NEEDED:

3/16" Allen wrench
1/2" wrench

7/16" wrench
Razor Knife

PARTS INCLUDED:

1 – 164-2079 HHCS 5/16-18" X 21/4" 1 – 164-2078 Oversized 5/16" Washer
1 – 162-2032 Locknut Center-lock 516-18 1 – 164-6165 Belt Slack Control Idler (blk)
1 – 164-6166 Concentric Idler Sleeve



TECHNICAL NOTE

Please thoroughly read the instructions prior to performing the installation of this assembly.

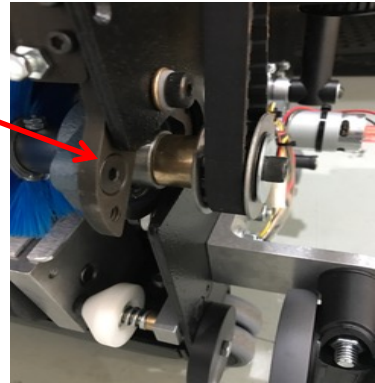
To avoid any potential problems, if at any time during the process you have a question, stop and contact our Tech Support department at the numbers listed below.

Please visit our growing library of videos to see if these instructions are available!
 www.youtube.com/user/KegelBowling81

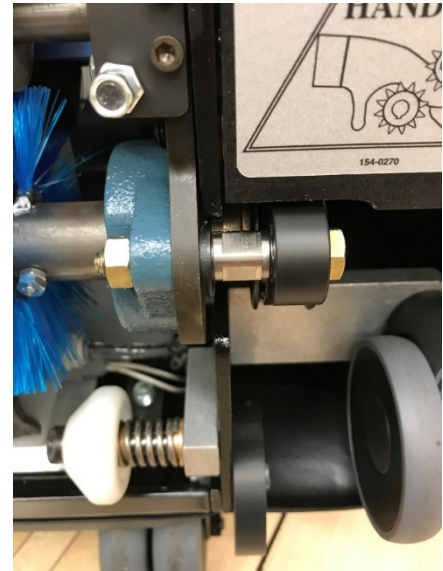
KEGEL TECH SUPPORT:
Within USA - 1-800-280-2695
Outside USA - +1 863-734-0200
via e-mail at LMC@Kegel.net
website www.kegel.net



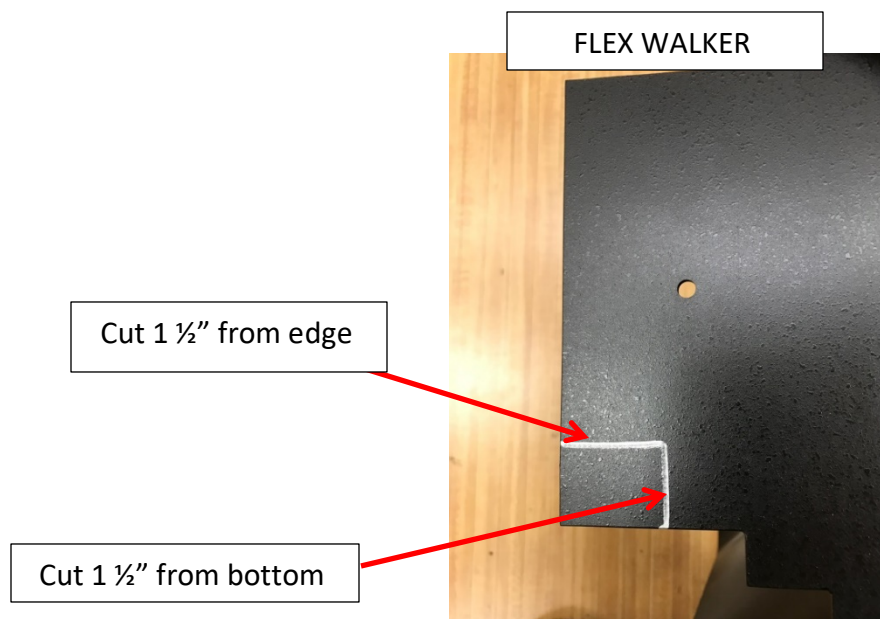
1. Remove the 7-pin side guard.
2. Remove Allen Bolt from the buffer brush, bearing mount.



3. Take the (164-2079) bolt and place the (164-6165) control idler, the (164-6166) Concentric idler and the (164-2078) washer over it.
4. Start the Bolt into the front side of the bearing as depicted
5. Once tight start nut but do not tighten.
6. Turn the Concentric idler until you feel a slight drag on the roller to the belt.
7. Tighten nut but DO NOT OVERTIGHTEN!



8. Notch guard so it will clear the new roller.



FLEX

Cut 1 1/2" from edge

Cut 1/8" from bottom

