



Rev.02-11-2020
Lift Rods Repair Shaft
Part # PPP-LRRS

Wear safety glasses
 when using grinder



DO NOT add additional washers to the 5/8" mounting bolt or the Nord-Lock® locking system will fail. The long-threaded bolt results in much greater holding power and resistance to loosening.

If at any time, prior to use, Nord-Lock® washers become separated - it is important that the 2 cam surfaces face each other and the sharper serrated edge sides against bolt and box tube.

Using a handheld grinder remove broken shaft welds. Use care not to produce excessive angular recesses in surrounding box tube (shaft) mounting holes. Remove shaft stub.

Smooth raised weld areas evenly with box tube surface surrounding (shaft) mounting holes.

Before installing shaft pre-fit Repair Shaft into the lift rods (intended for re-installing) assembly and adjust flanged bearing IDs if needed.

Insert Repair Shaft ends into box tube and firmly secure with supplied 5/8 X 2" draw bolt and Nord-Lock® washer.

Within 1 week, of normal use, check firmness of 5/8" bolt and firmly re-secure if needed.

Due to tolerance variations, not all box tube mounting holes measure exactly the same and flanges may or may not seat against box tube. The tapered connection diameter progresses greater than box beam openings and Repair Shaft is wedged into mounting holes.



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