



Rev. 02-12-2020

### **Pin Gate & Latch Nut Plate**

**Part No. PPP-PGL-NP**



*Easy service entry with Allen wrench on gear box side of cross conveyor.*

*Eliminates; X washer pin rotation in mounting holes.*

*Repairs; elongated X washer pin mounting holes.*

Loosen cross conveyor J hooks below the turn pan.

Remove the 2 forward lower cross conveyor pedestal mounting bolts.

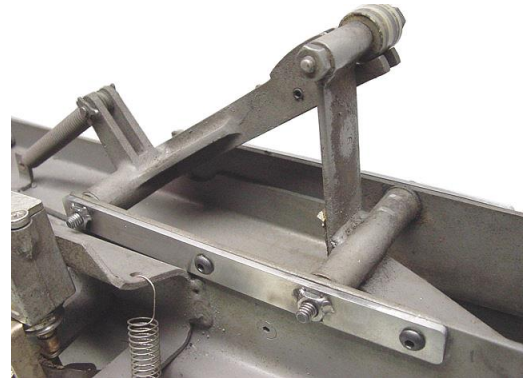
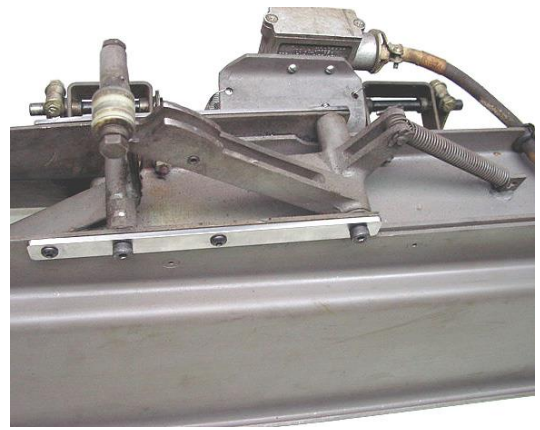
Raise cross conveyor to a comfortable working height and secure position.

Remove X washer pins from both gate and latch.

Fully install Nut Plate and Strap as shown in images at right with Nut Plate on micro switch side.

Using a 3/16" bit, drill the 4 strap mounting holes and secure with included hardware.

Never place washers behind shoulder bolt heads, light weight thread locker may be used when preferred.



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