

INSTALLATION INSTRUCTIONS



Part Number: 162-6100
Part Name: Fail to Index Latch
Revision Date: October 3, 2012
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Packaging Contents:

Qty.	Part Number	Description
1	162-6100	Fail to Index Latch
1	162-2018	¼-20 x 3/8" BHCS
1		* Installation Instructions

Tools Required

- (1) 5/32 Allen wrench
- (1) Drill and tap. See note below.

Completely read and understand these instructions prior to the installation of this assembly. If you should have any questions please contact Kegel's Pinsetter Part technical support team at one of the contact numbers listed below.

WARNING! Always remove power to pinsetter by turning off main circuit breaker and disconnecting high voltage input power cord to electrical box when performing service work.

Note: On some turret frames a mounting hole may not exist. In this situation you will need to drill a 13/64 mounting hole and then use a ¼ X 20 tap to thread the hole.

Steps:

1. Cycle the pinsetter to 270 degrees and disconnect power.
2. Make sure the indexing lever adjustment is correct and the indexing latch is in the vertical position. Adjust if needed.
3. Advance the turret just past the 6 pin turret wires so you have clean access to the turret frame and turret indexing latch.
4. If a hole is present place the fail to index latch over the hole and insert the ¼ X 20 X 3/8 button head bolt through the latch and finger tighten. (See figure 1)

5. Advance turret so the 3 pin wires are in front of the indexing lever.
6. Move the fail to index latch until it just contacts the actual indexing latch and tighten buttonhead bolt.
7. Reconnect power. Cycle the pinsetter a few times and observe the indexing to make sure everything is working smoothly.

Figure 1

