



Rev.02-10-2020

Snubber Tamer
Part No. PPP-ST

For best results, use new pins while installing Snubber Tamer.

New pins will have slightly larger diameter until broken in. When older pins are used during installation, make a slight allowance for future new pins.

Once installed, no readjustment will be necessary during pin changes.

1. Remove snubber (being careful not to lose shim if used) and place Snubber Tamer with longer angle to guide wire side onto snubber.
2. Reinstall snubber - seat snubber slot ends fully and evenly against both mounting bolts (move snubber towards pinwheel) and secure.
3. Position Snubber Tamer to approximate location in picture at right. Loosely finger-tighten set screws for ease of handling during adjustment preparation.

Only the upright positions 2-3-4-6-8-9 are observed and only the closest of these positions is used for adjustment.

4. With turret basket full of pins, and pinsetter power off, manually rotate turret and note upright positions 2-3-4-6-8-9 to locate pin closest to Snubber Tamer.
5. Loosen set screws and move Snubber Tamer up or down until a gap between Snubber Tamer and pin is 1/16 to 1/8 inch as shown on right. ****Make allowances for new, if worn pins are used in this adjustment.****
6. Moderately tighten set screws and return turret to operating position. With pinsetter power on, cycle machine and observe normal pin delivery to turret.
7. Readjust Snubber Tamer if needed for satisfactory delivery. Tighten set screws and jam nuts securely.

* Step no. 5 - if gap exceeds 1/8 inch at closest pin - it may be necessary to adjust snubber in to achieve these measurements.



Snubber guide wire is important in keeping the 1, 7, or 10 pin from slipping out of the basket as the turret moves to the next position.

