

# INSTALLATION INSTRUCTIONS



Part Number:	163-8011
Part Name:	Crossover Wedge
Revision Date:	April 7,2015
Written By:	Don Agent
Approved By:	William Walters

## Packaging Contents:

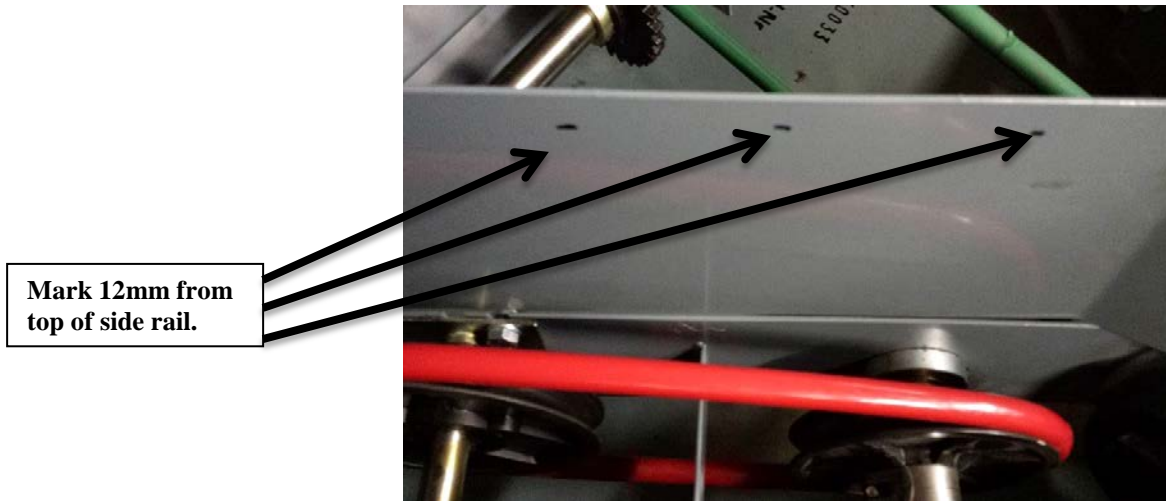
<b>Qty.</b>	<b>Part Number</b>	<b>Description</b>
1 set	163-8011	Crossover Wedge
163-2006	M4 Lock nut	QTY - 6
163-2007	M4 Flat Washer	QTY - 6
163-2008	M4 X 20 M. Screw	QTY - 4
163-2009	M4 X 25 M. Screw	QTY - 2

## Tools Required

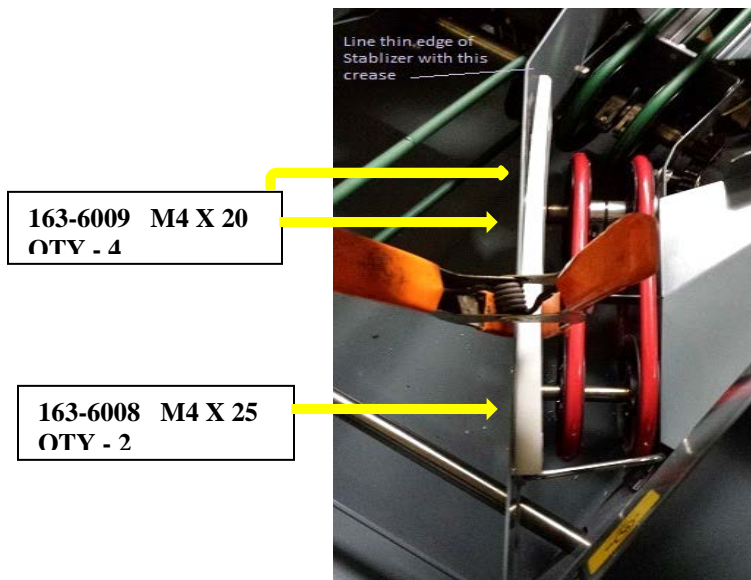
2.5mm hex wrench  
7 mm Wrench or socket with ratchet  
4.4 mm or 11/64" drill bit  
Spring clamp or C-clamp

1 Remove power from the Gamesetter. Use proper Lock Out/ Tag Out procedures.

2. Measure from the top of the Crossover side rail downward 12mm. and mark. Repeat 2 more times to allow for proper height for installation.



3. Line the thinnest edge of the Crossover Wedge at the rearward crease in the side rail and hold in place with a clamp.



4. Drill mounting holes using the Crossover Wedge as a template. Install Crossover Wedge with hardware

provided.

5. Remove all tools and clean drill shavings from the belts and Gamesetter. Restore power.