



Part Number: 154-8611 / 154-8612

Part Name: Cushion Roller Arm Replacement

Revision Date: 2-19-2002

Installation Instructions for Shipping Purposes

Tools:

3/16" Allen Wrench

7/16" Wrench

Steps:

1. Unwind cloth to allow cushion to lower.
2. Using a 3/16" allen wrench, loosen and remove the 5/16" x 1/4" shoulder bolt (top) holding the duster switch activation arm onto the cushion roller pivot arm. This can be done on either side of machine depending on person's preference.
3. Next, on the same side, remove the stover nut (from the outside of panel) holding the 5/16" x 1/2" shoulder bolt that holds the pivot arm against the side panel.
4. Holding / supporting the cushion roller from underneath, pull the shoulder bolt out. Be careful not to lose the 5/16" flat washer that acts as a spacer between pivot arm and side panel.
5. Lower the cushion roller and pivot arm down. When the cushion is lower than the bottom of the side panel, slide opposite end out of the connected pivot arm. Note: There may be one or two nylon washers on the plug tips of the old cushion that will need to be placed on the new cushion roller (to act as spacers).
6. Slide one end of the new cushion roller into the machine making sure plug tip goes into pivot arm bushing.
7. Place removed pivot arm onto opposite end of cushion roller (plug tip into bushing), making sure bushing flange is toward side panel.

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8. Slide pivot arm up against side panel until through hole in arm is in line with mounting hole in panel. Take the 5/16" flat washer from step #4 and place it between the arm and the panel (you will have to push arm toward panel to "hold" washer in place). Push the 5/16" x 1/2" shoulder bolt through the pivot arm hole, the washer, and the side panel mounting hole. Make sure the washer is on the "shoulder" of the bolt and not pinned against the threaded section, then secure on outside with the stover nut removed in step # 3.

9. Push the 5/16" x 1/4" shoulder bolt through the duster switch activation arm and screw it into the pivot arm mounting hole, and tighten.

10. Wind up excess duster cloth.