




Installation Instructions

PART NUMBER	158-1465 & 153-1404	
PART DESCRIPTION	CONTACTOR AND DIODE INSTALLATION	
REV DATE	05/11/2009	
MACHINE MODELS	KW / ION-B / ION SPORT/ KPLUS-B	

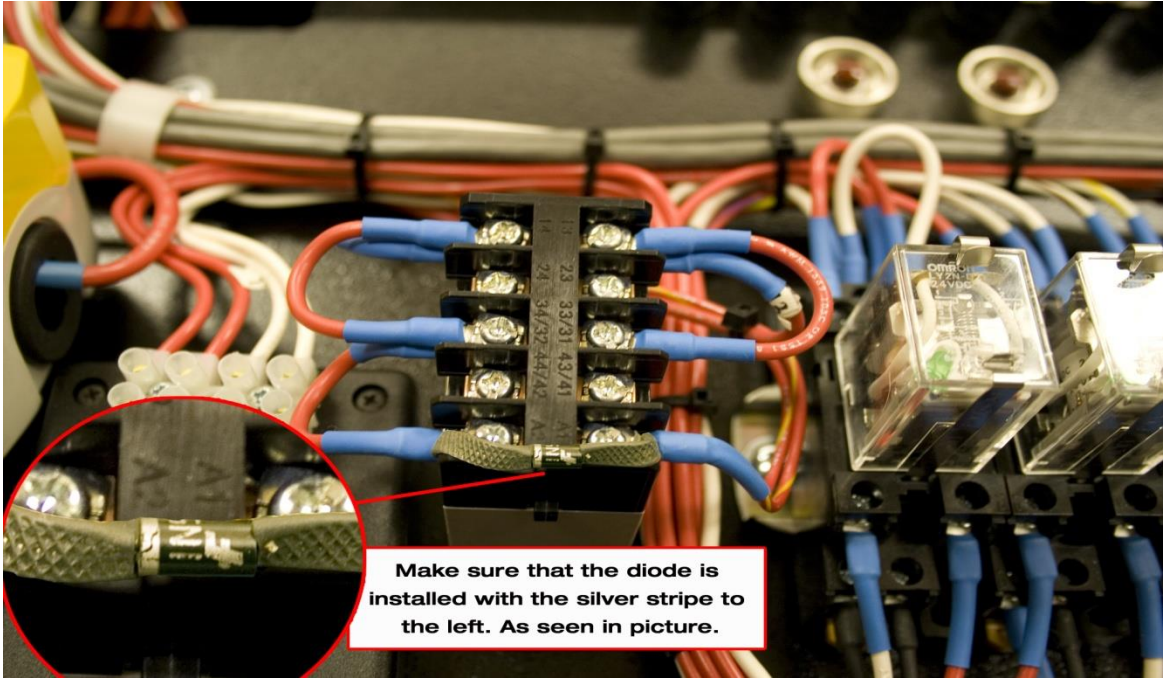
TOOLS NEEDED	PARTS
Phillip Screwdriver	
TECHNICAL NOTE	
Please thoroughly read the instructions prior to performing the installation of this assembly. To avoid any potential problems, if at any time during the process you have a question, stop and contact our Tech Support department at the numbers listed below.	

STEPS

For the Machine Power Contactor on the Kustodian Walker and ION Sport models. The Diode will need to be installed with the Positive side (with Silver Stripe) fastened with the Red wire from the Harness into Terminal identified as A2. The Negative side of the Diode will be fastened with the Red/Orange wire into A1. Use the pictures for reference.



MACHINE POWER CONTACTOR USED ON WALKER AND ION SPORT MODELS

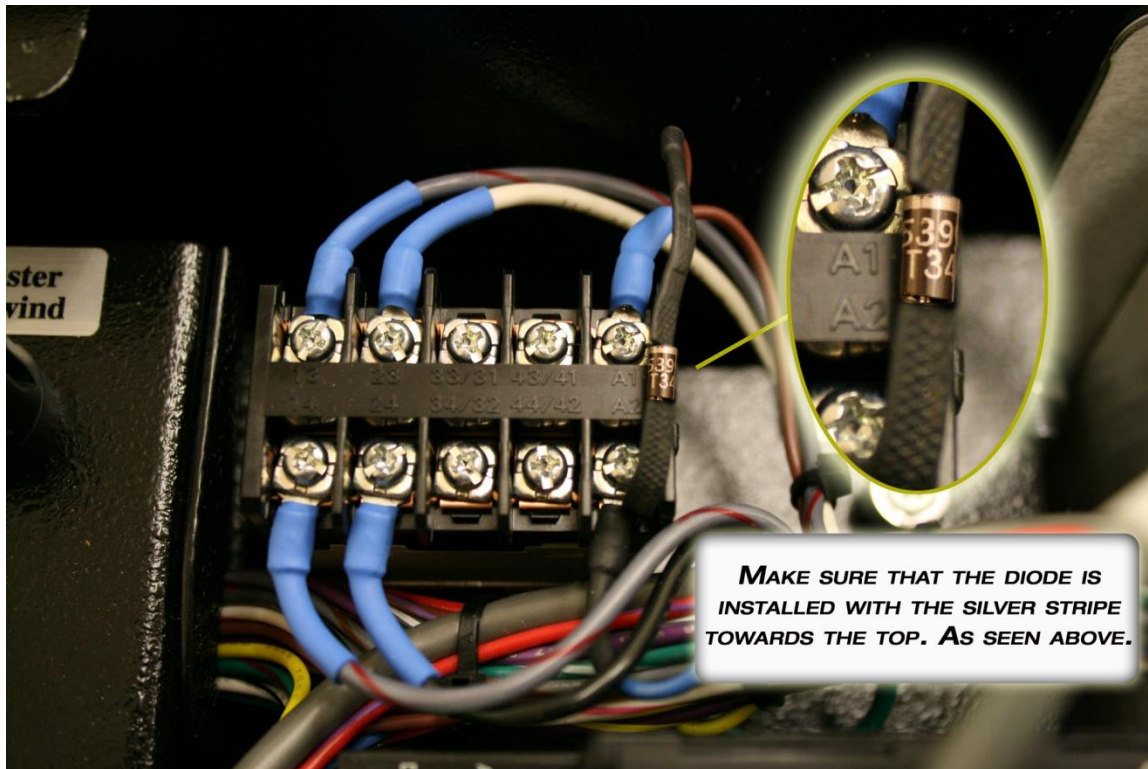


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For the Vacuum Motor Contactor on both the ION and the Kustodian Walker refer to the picture below. The Diode will need to be installed with the Positive side (with Silver Stripe) fastened with the Brown wire from the Harness into Terminal identified as A1. The Negative side of the Diode will be fastened with the Blue/Black wire into terminal A2.





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