




Installation Instructions

PART NUMBER	164-8079	
PART DESCRIPTION	LED LIGHT REPLACEMENT	
REV DATE	4/14/2020	
MACHINE MODELS	FLEX AND FLEX WALKER	

TOOLS NEEDED	PARTS
Phillip Screwdriver 7/16" Wrench 3/4 wrench (2)	LED Light Assembly
TECHNICAL NOTE	
Please thoroughly read the instructions prior to performing the installation of this assembly. To avoid any potential problems, if at any time during the process you have a question, stop, and contact our Tech Support department at the numbers listed below.	

STEPS



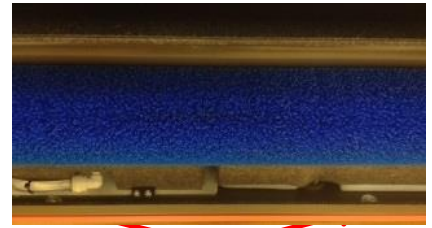
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Rev. 9/20



Removal of Defective Light assembly

1. With the machine standing in the transport position, loosen the two casters closest to you but do not remove.
2. Remove the two phillips screws holding the bottom of the cover on to the frame.



Remove

3. Set the machine down into the operating position and slide the conditioning compartment lid back. Remove the phillips screw at the top. (shown right)



4. Finish removing the bottom casters that were loosened in step one and remove the top casters.
5. Now that the fasteners and casters have been removed, the cover will come off the machine allowing you to unplug the old LED light from the cover assembly.
6. Plug the new LED Light assembly into place.
7. Reassemble the cover onto the machine by following the instructions in reverse order.

